

March 15, 1951  
Department #54

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FOR AGENTS ONLY

List of Parts Complete

for

Machine No. 109-220

109-220

ALS:RB

March 15, 1951  
 Department #54

List of Parts Complete  
 for  
 Machine No. 109-220  
 (Two Needles, Two Loopers)

| No.     | Name   |
|---------|--|
| •133116 | Arm, upper and lower (solid) with 948F, 15404, 133201<br>and two 15405 |
| 57302   | Arm Oil Tube for oiling 64267  |
| 15793   | " " " for 11119  |
| 11119   | " " " 15793 with 52045, for oiling 133101                              |
| 56003   | " " " with 52045, for oiling 133025                                    |
| 52045   | " " " Packing (wick)   |
| 127905  | " Rock Shaft   |
| 127906  | " " " 127905 with 64253, 64254 and 127772                              |
| 42365   | " " " Back Bearing Oil Pad (felt)                                      |
| 64386   | " " " Bushing (back bearing)   |
| 446 C   | " " " " " " Set Screw  |
| 64333   | " " " " (intermediate)   |
| 423 C   | " " " " " " Set Screw  |
| 52045   | " " " " Oil Pad (wick)   |
| 64253   | " " " Collar with two 624C   |
| 624 C   | " " " " Set Screw  |
| 64254   | " " " Crank (back) with four 1149C                                     |
| 1149 C  | " " " " " " Set Screw  |
| 127772  | " " " " (front) with 44X   |
| 127333  | " " " " " " Pin  |
| 443 C   | " " " " " " Set Screw  |
| 34100   | " " " Flanged Bushing  |
| 52045   | " " " " " " Oil Pad (wick)   |
| 423 C   | " " " " " " Set Screw  |

| No.     | Name  |
|---------|---|
| 13154   | Arm Rock Shaft Front Bearing Oil Pad (felt)                               |
| 133252  | " Rotary Shaft with 510150 and 57824                                      |
| 133253  | " " " 133252 with 64366 and 127783  |
| 133120  | " " " Bushing (front)   |
| 51321 C | " " " " " Set Screw   |
| 57781   | " " " " (intermediate) with 49093 and<br>64805                            |
| 49093   | Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided<br>cotton) long  |
| 64805   | Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided<br>cotton) short |
| 832 C   | Arm Rotary Shaft Bushing (intermediate) Set Screw                         |
| 54450   | " " " Collar with two 12580   |
| 1253 C  | " " " " Set Screw   |
| 61441   | " " " Flanged Bushing with 49093 and 64805                                |
| 49093   | " " " " " Oil Pad (braided cotton)<br>long                                |
| 64805   | Arm Rotary Shaft Flanged Bushing Oil Pad (braided cotton)<br>short        |
| 159 F   | Arm Rotary Shaft Flanged Bushing Screw                                    |
| 57824   | " " " Oil Pad (felt)  |
| 127385  | " " " " Tube with 64508   |
| 64508   | " " " " " Oil Pad (braided cotton)  |
| 144 D   | " " " Screw   |
| 4288    | " Side Cover  |
| 51224 D | " " " Thumb Screw   |
| 64259   | Balance Wheel (single belt groove, 2 in. pulley) with<br>two 51230        |
| 51230 C | Balance Wheel Set Screw   |
| 127320  | Cloth Plate with six 57400  |

| No.     | Name   |
|---------|--|
| 57404   | Cloth Plate Oil Tube   |
| 61083   | " " Slide  |
| 61095   | Cloth Plate Slide complete, Nos. 61083, two 52683 and<br>four 725J   |
| 52683   | Cloth Plate Slide Spring   |
| 57334   | " " " " Bracket  |
| 193 E   | " " " " " Screw  |
| 725 J   | " " " " " Screw  |
| 127891  | Cloth Plate complete, Nos. 61085, 127890, two 57334 and<br>four 193E |
| 398 F   | Cloth Plate Screw (large)  |
| 1011 F  | " " " (small)  |
| 127892  | " " Support Bracket with 29627, 50524C, 51250C<br>and two 1520J      |
| 51250 C | Cloth Plate Support Bracket Adjusting Screw (bottom)                 |
| 50524 C | " " " " " " (top)  |
| 1520 J  | " " " " " " Nut  |
| 29627   | " " " " Dowel Pin  |
| 146 F   | " " " " " Screw  |
| 64267   | Crank Connecting Rod with two each 396F and 1057F                    |
| 64366   | " " " " 64267 with 50069C  |
| 50069 C | " " " " Ball Screw Stud (upper)                                      |
| 1516 F  | " " " " " " " Nut  |
| 64263   | " " " " " " " Washer   |
| 396 F   | " " " " Cap (lower) Screw  |
| 1057 F  | " " " " " (upper) Screw  |
| 57283   | " " " " Oil Case with 57290, 133100 and<br>four each 133E and 343C   |
| 57290   | Crank Connecting Rod Oil Case Cap                                    |
| 133100  | " " " " " " Packings   |
| 133 E   | " " " " " " Screw  |

| No.     | Name  |
|---------|---|
| 448 C   | Crank Connecting Rod Oil Case Set Screw   |
| 57223   | Face Plate  |
| 46111   | " " Pin   |
| 51224 D | " " Thumb Screw   |
| 61018   | Feed Bar with two 624C  |
| 61459   | " " 61018 with 127744   |
| 57225   | " " Hinge Pin   |
| 624 C   | " " " " Set Screw   |
| 61244   | " Dog, 17 teeth (13 teeth to the inch) for 61245  |
| 61495   | " " " " " " " " " for 6149C   |
| 61080   | " " " " " " " " " for 61081   |
| 61019   | " " " " " " " " " for 61018   |
| 61124   | " " " " " " " " " for 61126   |
| 61277   | " " " " " " " " " for 61273   |
| 57293   | Feed Dog Packing, .005 in. thick  |
| 57294   | " " " .012 in. thick  |
| 57321   | " " " .021 in. thick  |
| 1255 C  | " " Screw   |
| *57227  | " Eccentric   |
| *61020  | " " Body  |
| 51061 C | " " " Set Screw   |
| 217 J   | " " Set Screw   |
| 7071    | " " " " Washer  |
| 57223   | Feed Eccentric (adjustable) complete, Nos. 217J, 7071,<br>50653C, 57227, 61020 and two 51061C |
| 130324  | Feed Eccentric Connection with 127351 and 130323  |
| 130325  | " " " 130324 with 57223 and 127783  |
| 130323  | " " " Oil Cap   |
| 127351  | " " " Oil Pad (braided cotton)  |
| 127784  | Feed Lifting Connection   |
| 127780  | " " Eccentric with two 484C   |
| 484 C   | " " " " Set Screw   |

| No.     | Name   |
|---------|--|
| 50653 C | Feed Regulating Screw  |
| 127509  | " Rocking Frame with four 624C   |
| 127788  | " " " Bar  |
| 624 C   | " " " " Set Screw  |
| 57234   | " " " Hinge Pin  |
| 57235   | " " " " " Bushing  |
| 449 C   | " " " " " " Set Screw  |
| 624 C   | " " " " " Set Screw  |
| 127950  | Looper   |
| 61264   | " Carrier with two 50379C  |
| 127746  | " " Rock Shaft with 177C   |
| 61461   | " " " " 127746 with 61361  |
| 127790  | " " " " Connection with two 171AL and<br>four 1057E                        |
| 133131  | Looper Carrier Rock Shaft Connection 127790 with 133130                    |
| 133130  | " " " " " Ball Stud  |
| 177 C   | " " " " " " Set Screw  |
| 171 E   | " " " " " Cap (lower) Screw  |
| 1057 E  | " " " " " " (upper) Screw  |
| 61361   | " " " " " Hinge Pin (eccentric)  |
| 61031   | " " " " " " Bushing  |
| 1299 C  | " " " " " " Set Screw  |
| 127760  | " " " " " " Handle with 453C<br>and 1299C                                  |
| 133121  | Looper Carrier Rock Shaft Hinge Pin Handle 127760 with<br>1094D and 133124 |
| 1299 C  | Looper Carrier Rock Shaft Hinge Pin Handle Position Screw                  |
| 453 C   | " " " " " " Set Screw  |
| 133123  | " " " " " " Lock Stud (hollow)   |
| 133124  | " " " " " " Plate  |
| 1094 D  | " " " " " " Screw  |

| No.     | Name   |
|---------|--|
| 133125  | Looper Carrier Rock Shaft Hinge Pin Lock Stud Spring             |
| 717 C   | " " " " " " Position Screw                                       |
| 1650 C  | " " " " " " " " Nut  |
| 50773 D | " " Screw  |
| 127597  | " Driving Shaft with two 61039                                   |
| 127783  | " " " 127597 with 127730   |
| •133201 | " " " Bracket  |
| 133203  | " " " " Oil Retaining Plug                                       |
| 948 F   | " " " " Screw  |
| 133202  | " " " Bushing  |
| 51322 C | " " " " Set Screw  |
| 133128  | " " " Hole Plug  |
| 40800   | " " " Oil Pad (felt) for oiling 127597                           |
| 12147   | " " " " " " for oiling 61361<br>and 127597                       |
| 2117    | Looper Driving Shaft Pin   |
| 61739   | " " " Plug   |
| 51915 C | " " " Set Screw  |
| 61279   | " Protector Stud   |
| 453 C   | " " " Set Screw  |
| 50379 C | " Set Screw  |
| 57244   | Needle Bar (hollow)  |
| 133191  | Needle Bar 57244 with 133192, for 3/16 in. to 9/32 in.<br>gauges |
| 61169   | Needle Bar 57244 with 61044, for 5/16 in. to 1 1/2 in.<br>gauge  |
| 33456   | Needle Bar Bushing (lower)                                       |
| 1100    | " " " " " " " " " " " "  |
| 61742   | " " " " (upper)  |
| 1100    | " " " " " " " " " " " "  |
| 133171  | " " " Connecting Link with 133032                                |

| No.     | Name  |
|---------|---|
| 133114  | Needle Bar Connecting Link 133101 with 57940 and 133111 |
| 57940   | " " " " Hinge Stud                                      |
| 1520 F  | " " " " " " Nut   |
| 133088  | " " " " Oil Pad (wick)                                  |
| 133111  | " " " Stud with 50379C and two 137E                     |
| 187 F   | " " " " Clamping Screw                                  |
| 61044   | " Clamp with two 50014F, for 61169                      |
| 133192  | " " " " 50014F, for 133191                              |
| 57319   | " Guard (left) with 50239C                              |
| 57320   | " " (right) with 50239C                                 |
| 57251   | " " Bar   |
| 127 53  | " " " Bracket (left) with 440                           |
| 177 C   | " " " " " Screw   |
| 127754  | " " " " (right) with 440C                               |
| 177 C   | " " " " " Screw   |
| 57254   | " " " " Holder  |
| 29627   | " " " " " Dowel Pin                                     |
| 50154   | " " " " " Screw   |
| 440 C   | " " " " Set Screw                                       |
| 50239 C | " " " " Set Screw                                       |
| 50014 F | Needle Set Screw  |
| 57255   | Presser Bar   |
| 61046   | " " Bushing (lower)                                     |
| 1133 F  | " " " " Set Screw                                       |
| 34456   | " " " (upper)   |
| 1133 F  | " " " " Set Screw                                       |
| 12738C  | " " Guide   |
| 61049   | " " " Connecting Stud with 5530                         |
| 42 F    | " " " " Set Screw                                       |
| 57287   | " " " Lifter  |
| 50093   | " " " Hinge Pin   |



| No.     | Name  |
|---------|---|
| 447 C   | Presser Bar Lifter Hinge Pin Set Screw  |
| 1972    | " " " Roller and Stud   |
| 194 D   | " " " Stop Screw  |
| 61047   | " " " Lifting Bracket with 460C and 1972  |
| 127839  | " " " Lever with 193F   |
| 61075   | " " " " Connecting Stud   |
| 460 C   | " " " " " " Set Screw   |
| 992 D   | " " " " Hinge Screw   |
| 57978   | " " " " Spring  |
| 38467   | " " " Spring (flat)   |
| 38468   | " " " Stud  |
| 61247   | " Foot (solid)  |
| 176 J   | " " Screw   |
| 574 W   | Pressure Regulating Thumb Screw   |
| 1539 J  | " " " " Lock Nut  |
| 133097  | Slack Thread (upper) Controller Body  |
| 127961  | " " " " Spring  |
| 127739  | " " " " Collar  |
| 211 J   | " " " " " " Screw   |
| 133098  | Slack Thread (upper) Controller complete, Nos. 211J,<br>127739, 127961 and 133097 |
| 211 J   | Slack Thread (upper) Controller Screw   |
| 127963  | " " Regulator   |
| 427750  | " " " " " " " "   |
| 61081   | " " " " Crank with 137F and 1063  |
| 137 F   | " " " " Clamping Screw  |
| 1063    | " " " " Roller and Stud   |
| 624 C   | " " " " Set Screw   |
| 61082   | " " " " " " " "   |
| 51590 C | " " " " " " " " Regulating Thumb Nut  |

| No.     | Name                                     |
|---------|--|
| 50326 C | Tension (under thread) Screw Stud        |
| 59539   | " " " " " 50326C with 51570C             |
| 59534   | " " " Spring                             |
| 59537   | " " " " Bushing (large)                  |
| 59538   | " " " " " (small)                        |
| 131696  | " " " Thread Guide                       |
| 2102    | " (upper thread) Disc                    |
| 51570 C | " " " Regulating Thumb Nut               |
| 50326 C | " " " Screw Stud                         |
| 59539   | " " " " " 50326C with 51570C             |
| 59535   | " " " Spring                             |
| 59537   | " " " " Bushing (large)                  |
| 59538   | " " " " " (small)                        |
| 131696  | " " " Thread Guide                       |
| 127971  | " Plate with 439D                        |
| 439 D   | " " Position Stud                        |
| 57265   | " " Spring                               |
| 665 J   | " " " Screw                              |
| 32572   | " Releasing Disc                         |
| 57266   | " " Lever                                |
| 57267   | " " " Connection                         |
| 193 F   | " " " " Set Screw                        |
| 733 D   | " " " Hinge Screw                        |
| 127977  | " " Pin (large)                          |
| 133066  | " " " (small)                            |
| 127978  | " " Plate                                |
| 601 J   | " " " Screw                              |
| 127976  | Thread (under) Eyelet (back) with 127912 |
| 601 J   | " " " " Screw                            |
| 127912  | " " " " Thread Guide                     |
| 127914  | " " " " (front)                          |



| No.    | Name  |
|--------|---|
| 203 J  | Thread (under) Take-up Eyelet (right) Set Screw                                       |
| 127999 | " " " Packing (.015 in. thick)  |
| 127999 | " " " " (.025 in. thick)  |
| 128000 | " " " " (.060 in. thick)  |
| 190 J  | " " " Screw   |
| 133001 | " " " Shaft   |
| 133002 | " " " " Bracket with two 203J   |
| 133003 | Thread (under) Take-up Shaft Bracket complete, Nos. 127999, 133001, 133002 and 133004 |
| 575 F  | Thread (under) Take-up Shaft Bracket Screw (left)                                     |
| 129 F  | " " " " " " (right)   |
| 133004 | " " " " Collar with two 460C  |
| 460 C  | " " " " " Set Screw   |
| 133005 | " (upper) Eyelet (back)   |
| 127775 | " " " " Hole Plug   |
| 178 J  | " " " " Set Screw   |
| 133011 | " " " (front)   |

Note: No. 133011 is only furnished when Thread Ripper is not required.

|         |                                     |
|---------|-------------------------------------|
| 190 J   | Thread (upper) Eyelet (front) Screw |
| 133017  | " " Ripper Body                     |
| 131030  | " " " " Hole Plug                   |
| 5055A C | " " " " Set Screw                   |
| 68130   | " " " " Disc (inside)               |
| 68131   | " " " " Washer (fibre)              |
| 133018  | " " " " (outside)                   |
| 1698 C  | " " " " Nut                         |
| 64000   | " " " " Washer                      |
| 68132   | " " " " Foller                      |
| 68133   | " " " " Hinge Pin                   |
| 133019  | " " " " Spacing Collar              |

| No.    | Name   |
|--------|--|
| 133023 | Thread (upper) Ripper Stud   |
| 133024 | Thread (upper) Ripper Stud complete, Nos. 68133, 68134<br>and 133023                                   |
| 13213  | Thread (upper) Ripper Stud Spring  |
| 133025 | Thread (upper) Ripper complete, Nos. 1699C, 13213,<br>34099, 63130, 63131, 133017 to 133019 and 133024 |
| 133029 | Thread (upper) Ripper Thread Guide   |
| 207 J  | " " " " " Screw  |
| 133030 | " " Oil Cup  |
| 133031 | " " " " 133030 with 133032   |

Note: No. 133031 is not regular fitting of machine; if desired,  
it must be so stated on order.

|         |                                       |
|---------|---------------------------------------|
| 133032  | Thread (upper) Oil Cup Oil Pad (felt) |
| 50004 W | " " " " Screw                         |
| 133033  | " " Take-up                           |
| 50379 C | " " " Set Screw                       |
| 61245   | Throat Plate for 61244                |
| 61496   | " " for 61495                         |
| 61031   | " " " 61080                           |
| 61073   | " " " 61011                           |
| 61126   | " " " 61124                           |
| 61278   | " " " 61277                           |
| 61438   | " " Milled for folder for 61019       |
| 691 F   | " " Screw                             |
| *15404  | Trade Mark                            |
| 15405   | " " Rivet                             |